



**GRAVITY CAST PVT. LTD.**  
GRAVITY GROUP OF COMPANIES

## Material - SAE 1137

**Standard Specification For Carbon Steel Compositions For Forging To Hot-Rolled And Cold-Finished Bars, To Wire Rods, Plates, Strip, Sheets and Tubing**

**Group - Ferrous Mild Steel Alloys**

**Sub Group - SAE 1137 Carbon Steel Compositions For Forging To Hot-Rolled And Cold-Finished Bars, Wire Rods, Plates, Strip, Sheets and Tubing**

**Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries**

**Grade Belongs to the Industry - Bars, Wire Rods, Plates, Strip, Sheets and Tubing**

Chemical Composition			Heat Treatment	
Carbon	C %	0.320 - 0.390	As Raw or Annealing or Normalizing or Hardening and Tempering	
Manganese	Mn %	1.350 - 1.650		
Phosphorus	P %	0.030 max.		
Sulphur	S %	0.080 - 0.130		
Lead	Pb %	0.150 - 0.350		
Iron	Fe %	Balance		
-	-	-		
-	-	-		
-	-	-		
-	-	-		
			Mechanical Properties	
-	-	-	Tensile Strength in Mpa	610 - 680
-	-	-	Yield Strength in Mpa	330 min.
-	-	-	Elongation in %	10 min.
-	-	-	Reduction of Area in %	30 - 35
-	-	-	Hardness in HB	149 - 255
-	-	-	Impact in Joule	-

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
G11370	UNS	USA	Bars, Wire Rods, Plates, Strip, Sheets and Tubing
1137	AISI	USA	Steel and Bar
A 1040 1137	ASTM	USA	Steel
A 108 Grade 1137	ASTM	USA	Steel and Bar
A 29 1137	ASTM	USA	Steel and Bar
A 311 1137 Class A	ASTM	USA	Steel and Bar
A 510 1137	ASTM	USA	Wire Rod, Round Wire and Steel

**Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email [marketing@gravitycastindia.com](mailto:marketing@gravitycastindia.com)**

All information in our data sheets and website is indicative only and is not intended to be a substitute for the full specification from which it is extracted. It is intended to provide typical values to allow comparison between metal alloy option rather than a definitive statement of mechanical performance or suitability for a particular application as these will vary with temperature, product type and product application. It is presented apart from contractual obligations and does not constitute any guarantee of properties or of processing or application possibilities in individual cases. Our warranties and liabilities are stated exclusively in our terms of business.

**ONE STOP SOLUTION FOR METAL PARTS**